



# Simpole F1 Installation Guide



# STEP-1

2x



40x80x800

2x



80x80

20  
x



M8x20

4x



40x80

1x



1x



40x80x540

16x



M8

4x



40x80

1x



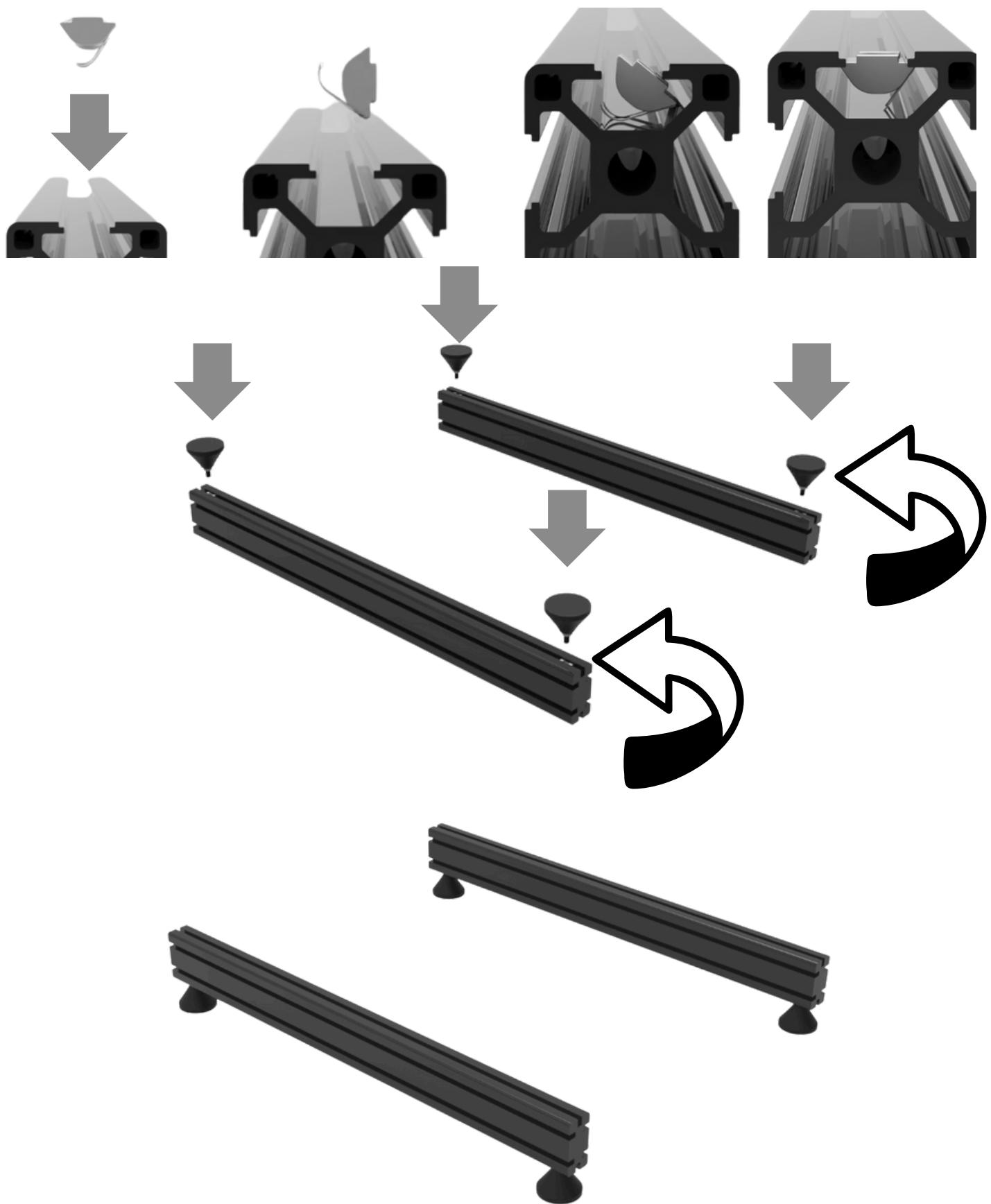
40x40x524

1x



40x80x800

# Tee-Nut Inserting Process



80x40x540

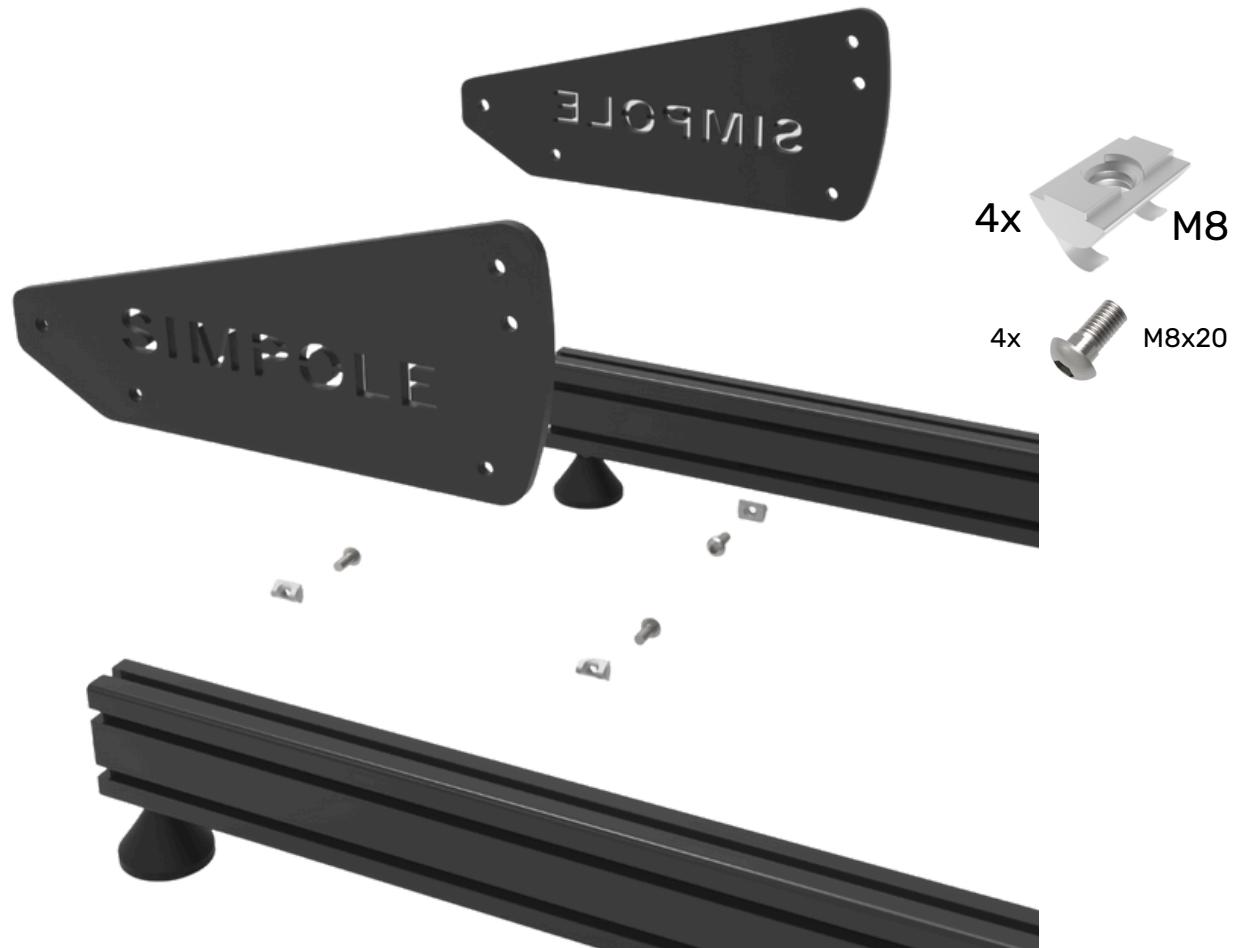


8x M8

8x M8x20

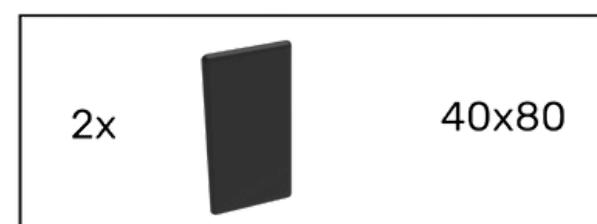
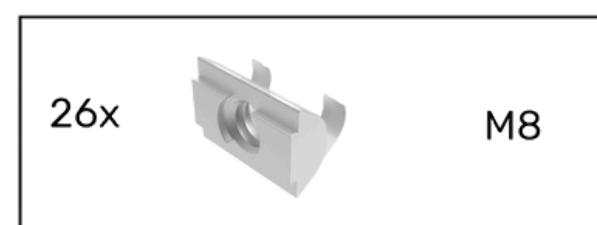
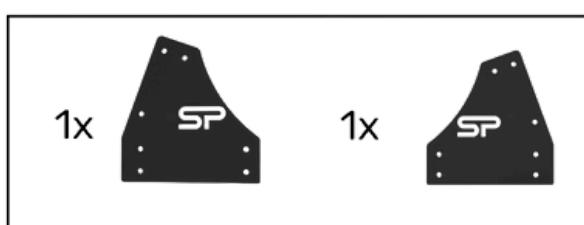
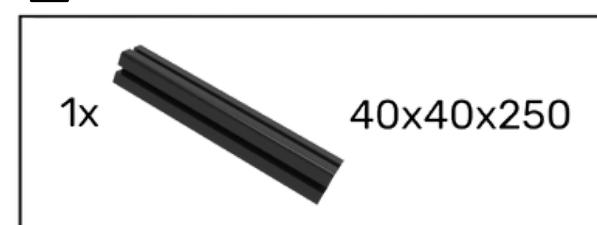
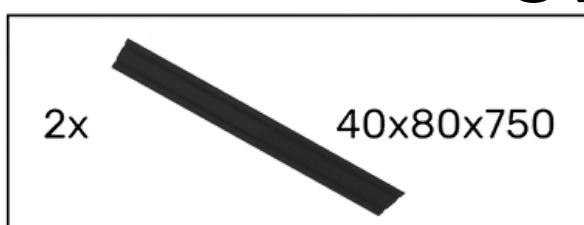


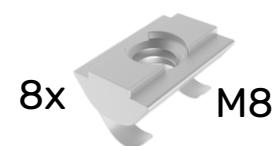
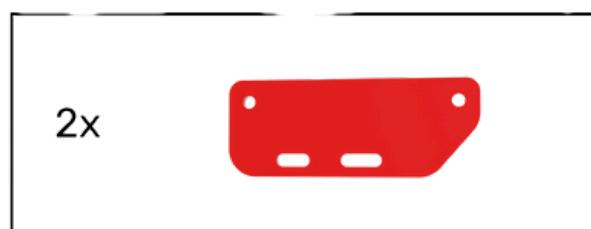
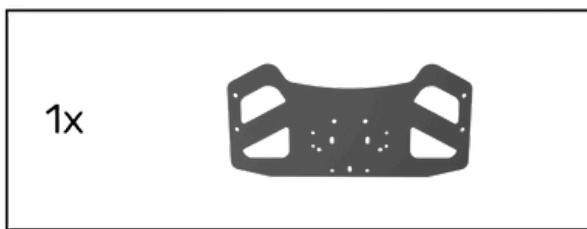
80x80

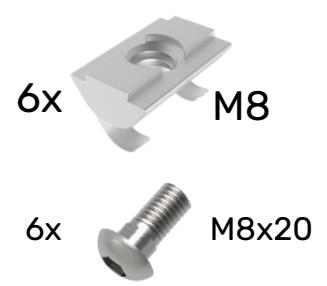




## STEP-2

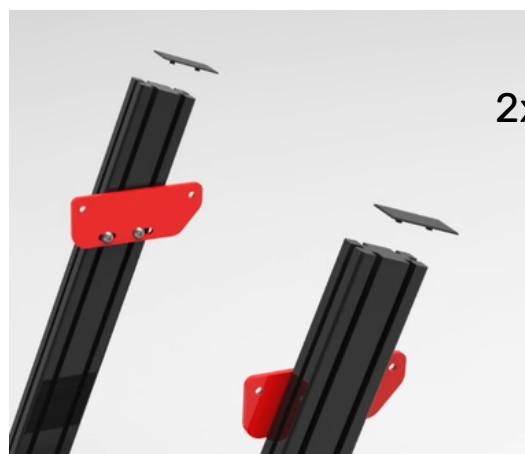
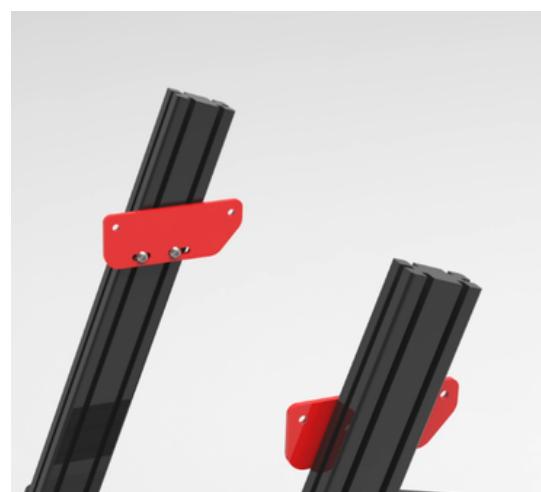






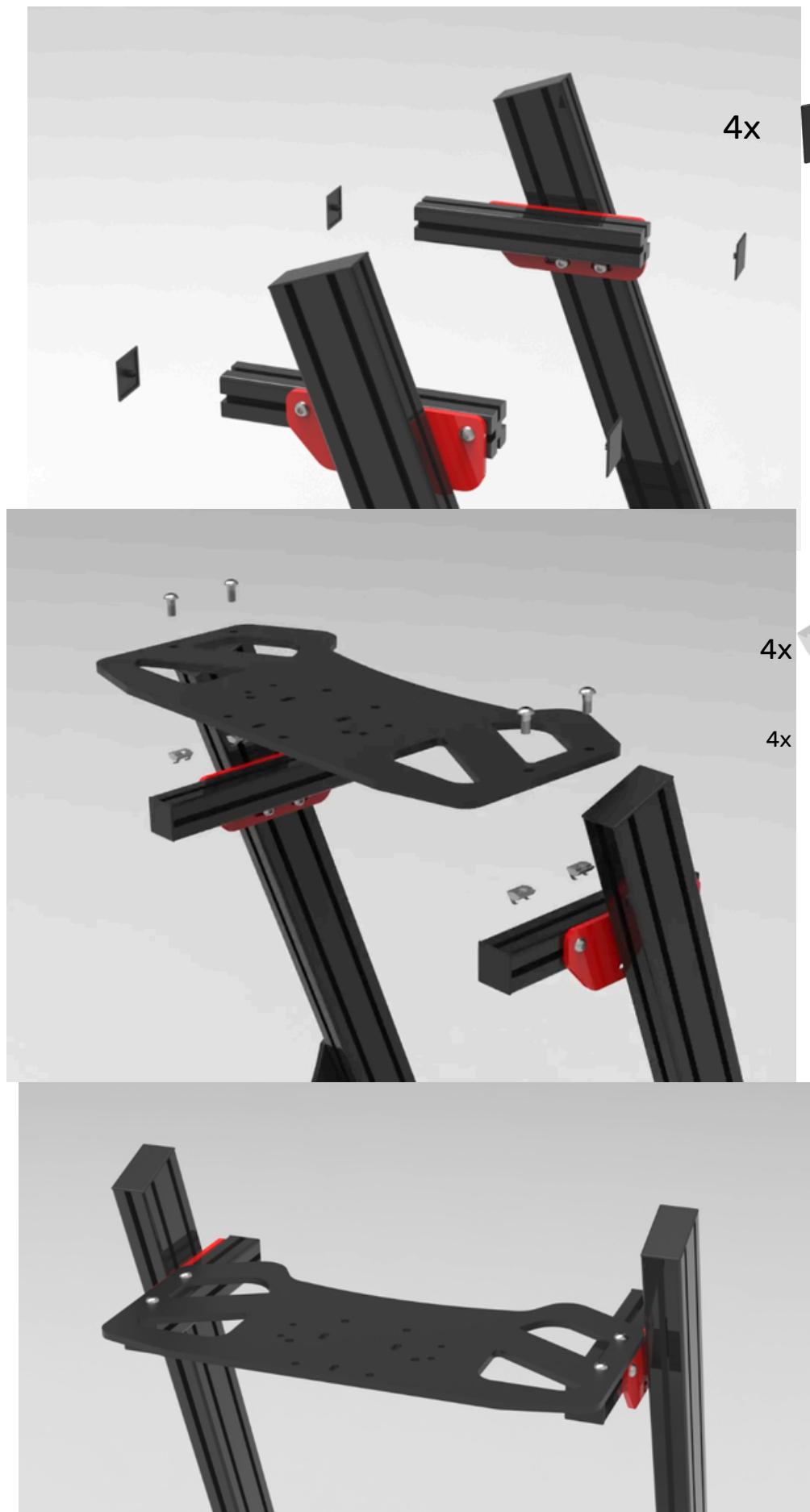


4x M8  
4x M8x20

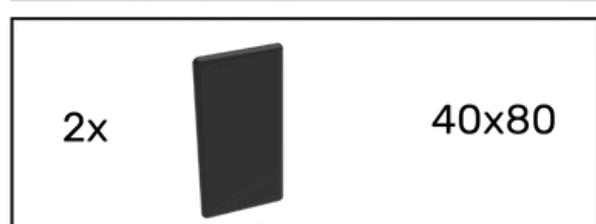
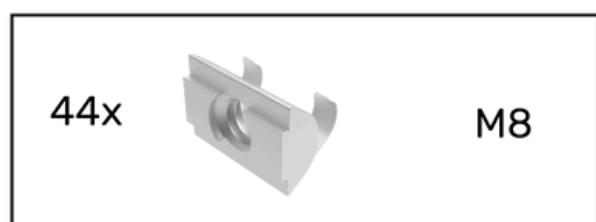
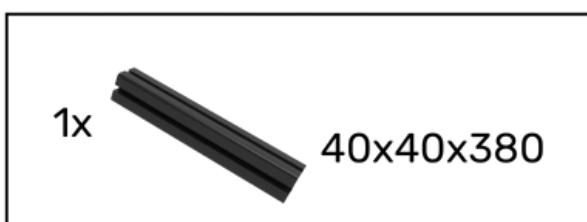
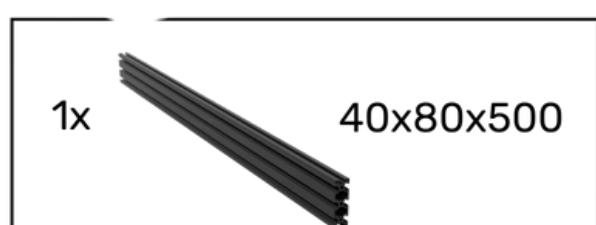
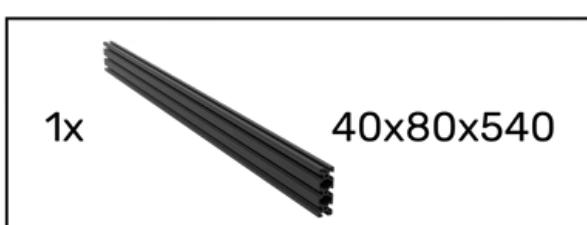
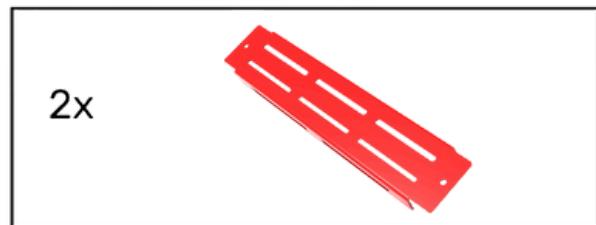
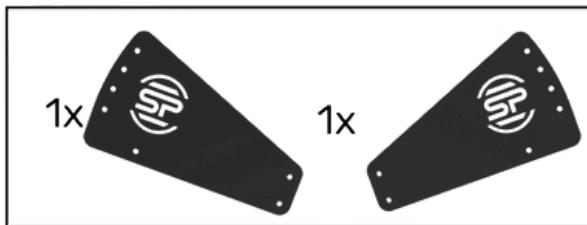


2x 40x80



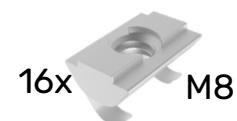


# STEP-3





40x80x540

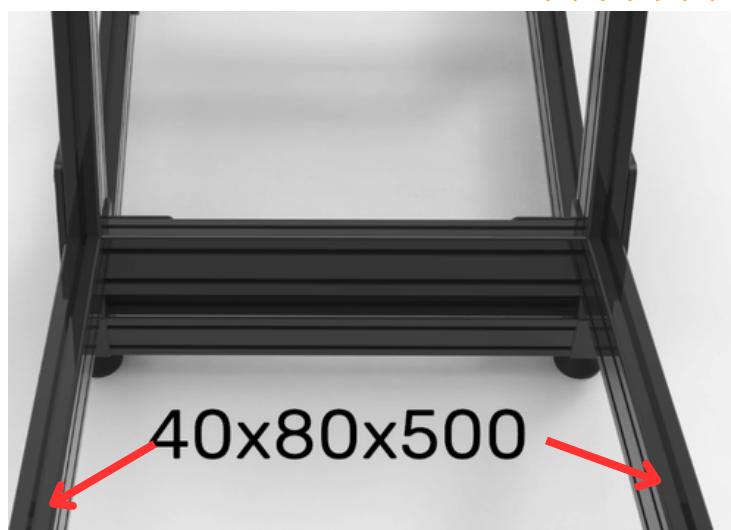


16x M8

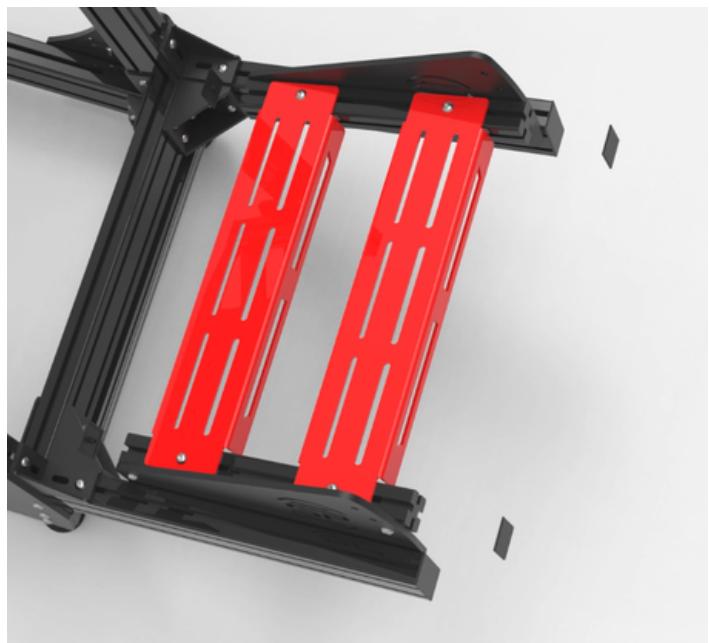


16x M8x20

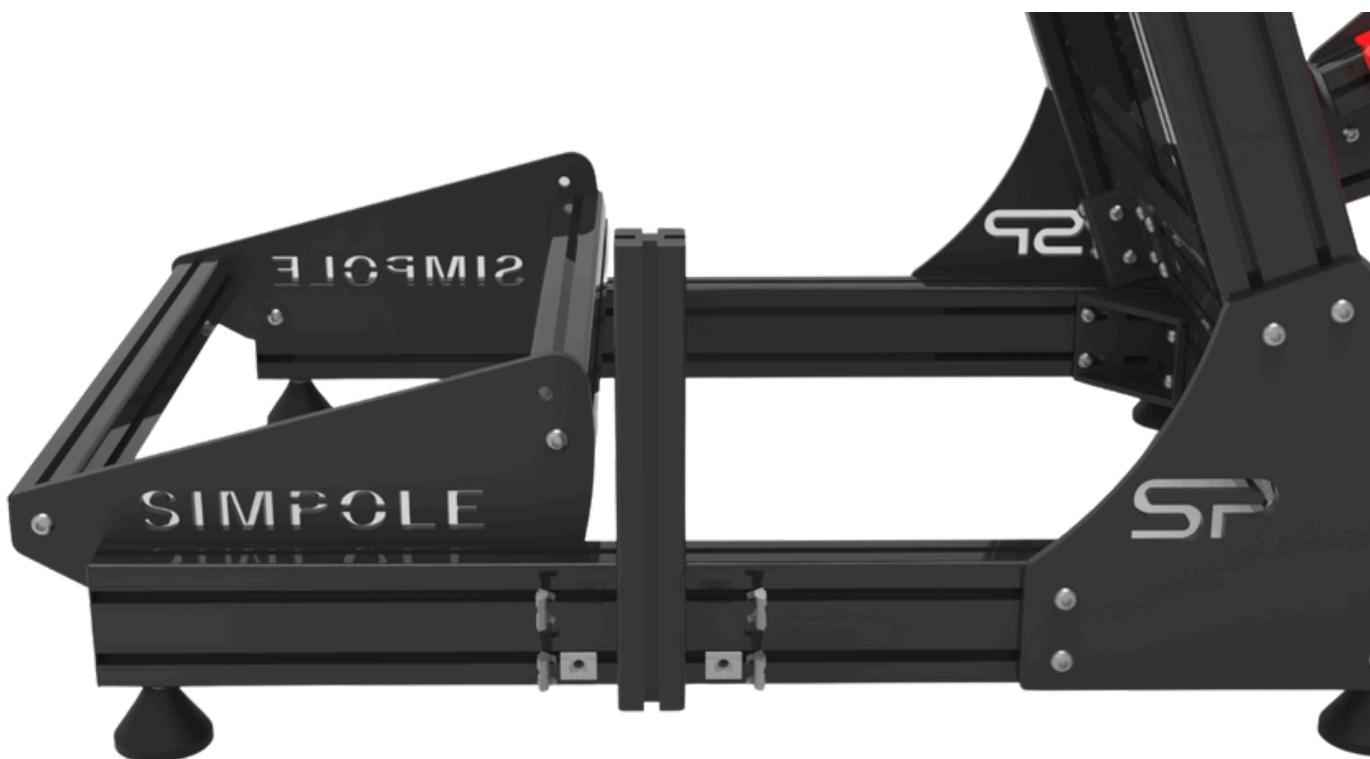
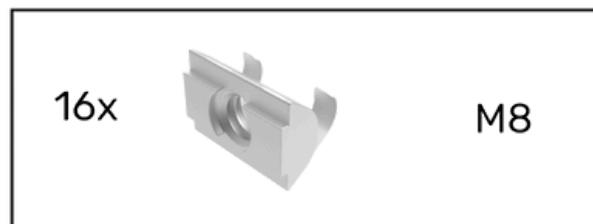
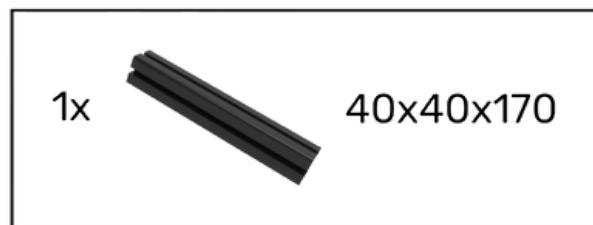


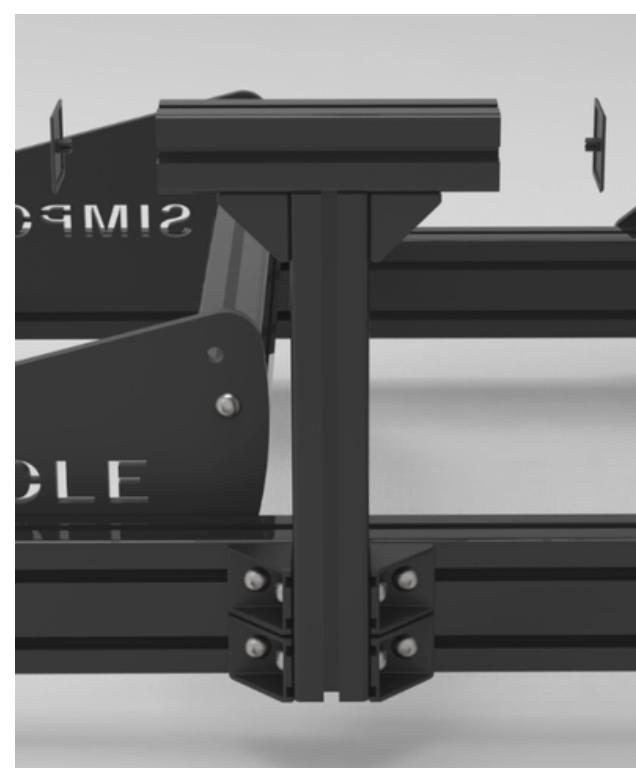






## STEP-4





## STEP-5

2x



40x80x150

1x



1x



1x



40x80x540

26x



M8x20

24x



M8

2x



40x80

1x



1x



2x



